

Certificate of Conformity of Factory Production Control



Regulation for Construction Products

Issued by FORCE Certification A/S - EC-notified body number 0200

Certificate No.: 0200-CPR-5212 version 1

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1:2009 A1:2011	Welded steel structural components up to EXC 2 according to EN 1090-2	1 and 3a according to table A.1 of EN 1090-1

The Production Control
System at

Hellmans-SBA Verkstad AB

Elvéns väg 4
777 60 Söderbärke
Sweden

and produced in the manufacturing plant (s):

Hellmans-SBA Verkstad AB
Elvéns väg 4
777 60 Söderbärke
Sweden

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009 + A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 2018.11.10 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

This new version of previous certificate number 0200-CPR-G.050 version 1 is issued due to correction of expiry date.

Certification manager

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Date of issue: 2018-11-10

FIT no. 218-20222

Status of this certificate can be verified on www.forcecertification.com.

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**Appendix to
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The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies): **Hellmans-SBA Verkstad AB**
Elvéns väg 4
777 60 Söderbärke
Sweden

Standard: EN 1090-2:2018

Execution Class(es): EXC 1 and EXC 2

Fabrication items: Manufacturing including:

- Welding
- Cutting and drilling
- Rolling and bending
- Cold and hot straightening

Base material group acc.
to ISO/TR 15608:

- 1.1 and 1.2

Thicknesses, mm:

- 3,0 – 80,0 mm

Quality systems: Quality system according to EN ISO 3834-2
Welding coordination according to EN ISO 14731

FORCE Certification A/S task No.: 218-20222

----- END OF CERTIFICATE -----